FILE No.

# PARTS LIST

Vacuum Cleaner

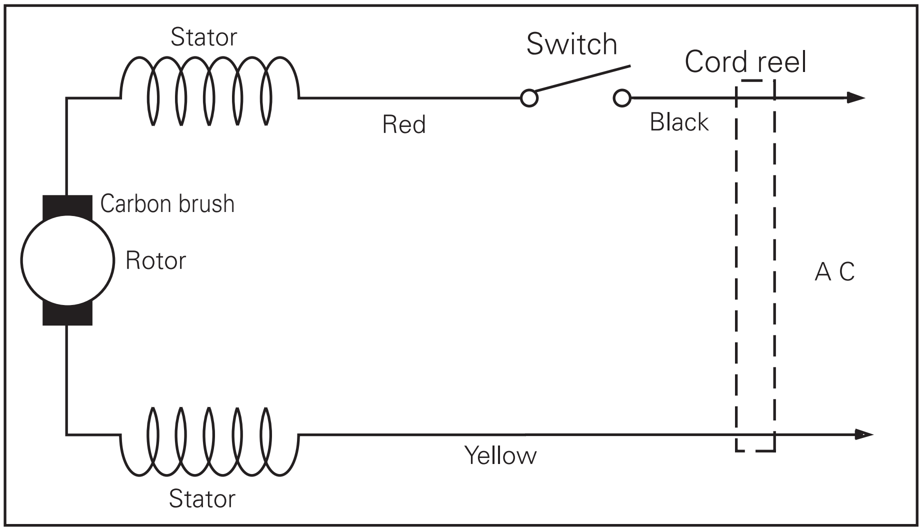
**SC-27Y** (U.S.A.)

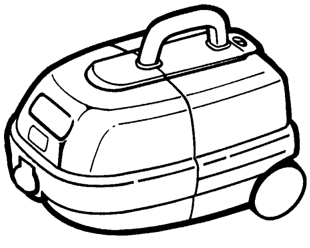
PRODUCT CODE NO.
1 - 326 657 02 ( Y )

## Specifications

| | |
|---|---|
| Power source | : AC 120 V 60 Hz |
| Power consumption | : 6.5A |
| Motor revolution | : 29,500 r.p.m. |
| Vacuum | : 1,950 mmAq |
| Dimensions LXWXH | :13 - 19/32″ x 9 - 17/32″ x10 - 1/4″ (345 x 242 x 260 mm) |
| Net weight | : 6 lbs. 6 ozs. ( 2.9 Kg ) |
| Attachment | : Suction hose, Floor tool, Rotary bend, Connection pipe, Crevice tool, Upholstery brush |

## Wiring Diagram



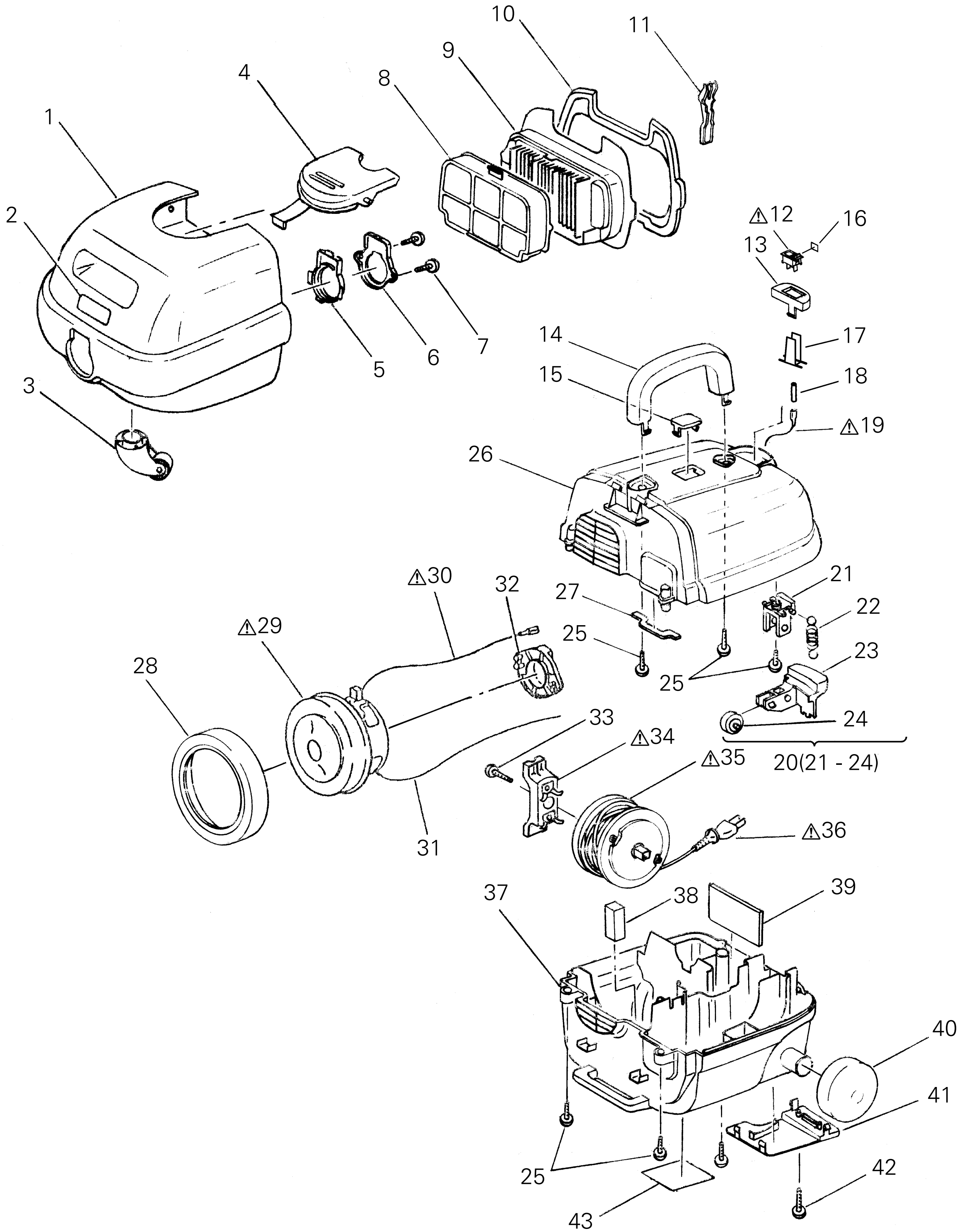


REFERENCE NO. PL6510010-00

**Exploded View (Main unit)**

NOTE: The parts marked with ⚠ have special characteristics of safety, if replace the ⚠ mark parts,use only SANYO specified parts.





## Parts List (Main unit)

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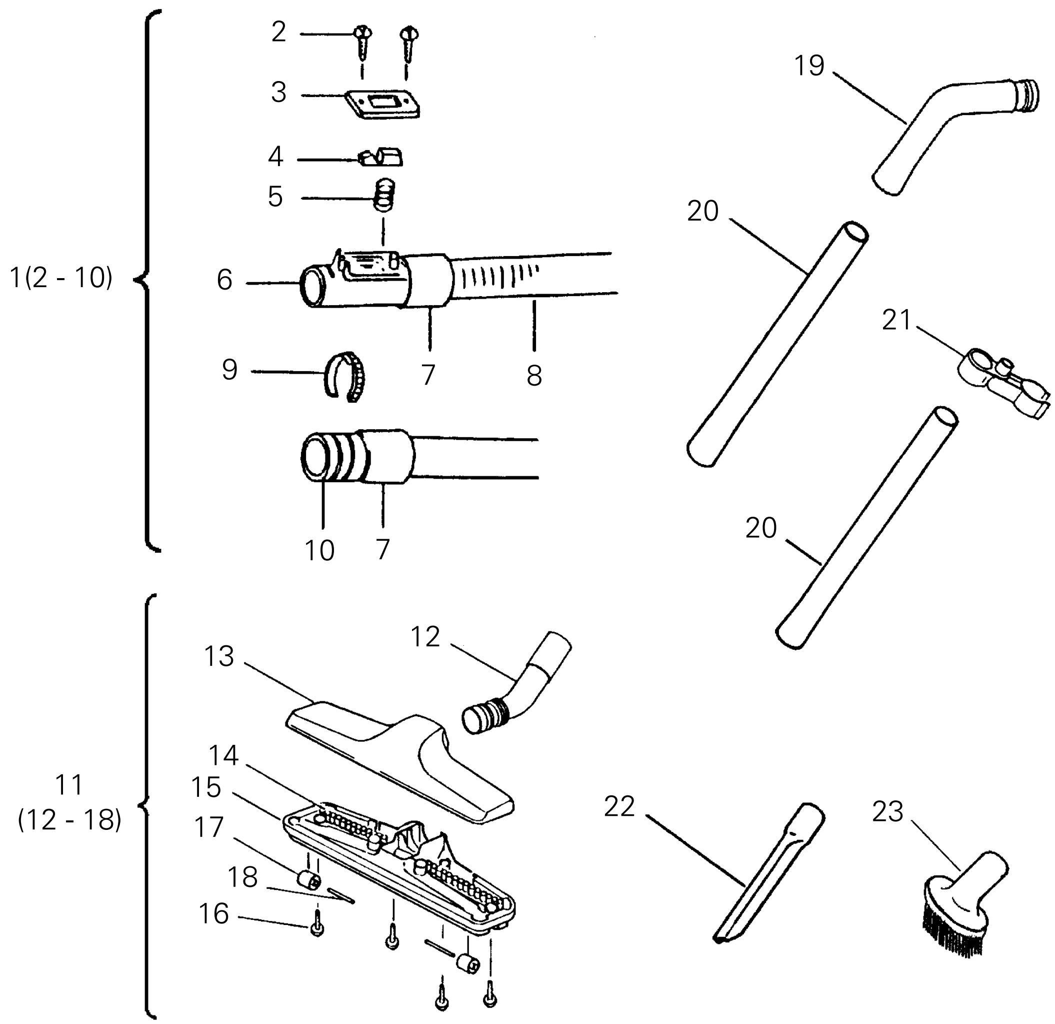


| Key No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 616 140 6637 | DUST BOX (Y-108) | 1 |
| 2 | 616 131 1856 | DUST BOX INSCRIPTION (NN-B) | 1 |
| 3 | 616 000 1314 | CASTER (NN-B) | 1 |
| 4 | 616 140 6644 | CRAMP HOOK (Y-101) | 1 |
| 5 | 616 004 5219 | AIR INLET PACKING (NN-B) | 1 |
| 6 | 616 004 5486 | AIR INLET FITTING | 1 |
| 7 | 411 006 8103 | SCR TPG PAN 4X16 | 2 |
| 8 | 616 103 8982 | PRE FILTER | 1 |
| 9 | 616 103 8999 | DUST FILTER ASSEMBLY | 1 |
| 10 | 616 103 9002 | DUST FILTER PACKING (NN-05) | 1 |
| 11 | 616 115 3081 | DUSTER ARM (NN-B) | 1 |
| ⚠ 12 | 616 129 2391 | SWITCH | 1 |
| 13 | 616 140 6552 | SWITCH ORNAMENT (Y-101) | 1 |
| 14 | 616 115 3043 | HANDLE (NN-B) | 1 |
| 15 | 616 140 6569 | CASE ORNAMENT (Y-101) | 1 |
| 16 | 616 011 9422 | CAUTION LABEL | 1 |
| 17 | 616 140 6521 | SWITCH HOLDER | 1 |
| 18 | 616 129 2520 | VINYL TUBE (L=20) | 1 |
| ⚠ 19 | 616 129 2537 | CORD ASSEMBLY (BLACK) L=280 | 1 |
| 20 | 616 140 6576 | BRAKE ROLLER ASSEMBLY A KEYNO.21-24 | 1 |
| 21 | 616 008 7554 | BRAKE ARM BRACKET (BR-20) | 1 |
| 22 | 616 008 7455 | BRAKE SPRING | 1 |
| 23 | 616 140 6583 | BRAKE ARM (Y-101) | 1 |
| 24 | 616 002 1398 | BRAKE ROLLER ASSEMBLY B | 1 |
| 25 | 411 006 8301 | SCR TPG PAN 4X20 | 6 |
| 26 | 616 140 6590 | CASE UPPPER (Y-101) | 1 |
| 27 | 616 103 8739 | POLYURETHANE FORM A | 1 |
| 28 | 616 103 0375 | MOTOR CUSHION FRONT (NN-B) | 1 |
| ⚠ 29 | 616 107 1910 | MOTOR COMP. (AC 120V) | 1 |
| ⚠ | 616 100 0262 | CARBON BRUSH ASSEMBLY | 2 |
| ⚠ 30 | 616 129 2544 | CORD ASSEMBLY (BLACK) L=350 | 1 |
| 31 | 616 103 3840 | LEAD WIRE (YELLOW) L=300 | 1 |
| 32 | 616 100 7094 | MOTOR CUSHION REAR | 1 |
| 33 | 411 007 0700 | SCR TPG TRS 4X16 | 1 |
| ⚠ 34 | 616 002 0834 | REEL SUPPORTER ASSEMBLY | 1 |
| ⚠ 35 | 616 116 6968 | CORD REEL COMP. INCL/P.CORD | 1 |
| ⚠ 36 | 616 140 6514 | POWER CORD (U2) | 1 |
| 37 | 616 140 6606 | CASE LOWER (Y-101) | 1 |
| 38 | 616 103 8821 | INDICATOR FILTER | 1 |
| 39 | 616 109 6234 | OUTLET FILTER | 1 |
| 40 | 616 103 8845 | WHEEL REAR (NN-B) | 2 |
| 41 | 616 140 6613 | CORD INLET COVER (Y-101) | 1 |
| 42 | 411 067 5202 | SCR TPG PAN 3X20 | 1 |
| 43 | 616 140 6620 | NAME PLATE | 1 |

| Key No. | Parts No. | Description | Q'ty |
|---|---|---|---|

COLOR CODE:Y-101/Y-108(YELLOW),BR-20(BROWN),NN-05(GRAY),NN-B(BLACK)

## Exploded View (Attachment)




## Parts List

| Key No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 616 127 6827 | SUCTION HOSE COMP. KEYNO.2-10 | 1 |
| 2 | 411 067 8708 | SCR TPG PAN 3X8M | 2 |
| 3 | 616 115 3104 | HOSE HOOK COVER (NN-B) | 1 |
| 4 | 616 018 1184 | HOSE HOOK (NN-B) | 1 |
| 5 | 616 018 1283 | HOSE HOOK SPRING | 1 |
| 6 | 616 115 3111 | HOSE JOINT PIPE A (NN-B) | 1 |
| 7 | 616 103 9040 | SUCTION HOSE COVER (NN-B) | 2 |
| 8 | 616 123 4353 | SUCTION HOSE (NN-B) | 1 |
| 9 | 616 115 3128 | ROTARY BEND SET RING (NN-B) | 1 |
| 10 | 616 115 3135 | HOSE GRIP PIPE (NN-B) | 1 |
| 11 | 616 129 2452 | FLOOR TOOL COMP. KEYNO.12-18 | 1 |
| 12 | 616 129 2469 | BEND (NN-B) | 1 |
| 13 | 616 129 2476 | FLOOR TOOL CASE(NN-B) | 1 |
| 14 | 616 129 2483 | FLOOR TOOL BASE ASSEMBLY | 1 |
| 15 | 616 129 2490 | FLOOR TOOL BUMPER(NN-B) | 1 |

| Key No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 16 | 411 006 8103 | SCR TPG PAN 4X16 | 4 |
| 17 | 616 129 2506 | WHEEL SMALL (NN-B) | 2 |
| 18 | 616 104 8936 | SHAFT FRONT | 2 |
| 19 | 616 126 9911 | ROTARY BEND (NN-B) | 1 |
| 20 | 616 115 3159 | CONNECTION PIPE (NN-B) | 2 |
| 21 | 616 115 3166 | PIPE RETAINER ASSEMBLY | 1 |
| 22 | 616 115 8147 | CREVICE TOOL (NN-B) | 1 |
| 23 | 616 017 3592 | UPHOLSTERY BRUSH ASSEMBLY (NN-B) | 1 |

COLOR CODE:NN-B(BLACK)

For Parts or Service Contact
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Jul./'99/1,000 Printed in Japan